### Introduction

#### Features & Benefits

- Universal design and choice of interchangeable NAMUR IEC 534-6 rectilinear VDI/VDE 3845 rotary mountings provide wide application flexibility
- Double-acting or single-acting service and split ranging afford application versatility in a single unit
- Non-interaction of the zero and span adjustments and CAMLOC (TM) cam locking mechanism significantly reduce calibration and setup time
- Modular design reduces inventory because it allows interchangeable spare parts
- Comes standard with 3 cams, linear, quick opening and equal % for application versatility

#### Description

The Series 760 Valve Positioners provide a cost effective universal approach to your valve control. Their modular concept allows all models to be built on the base pneumatic unit (Model 760P). The electro-pneumatic model (Model 760E) is created by adding an I/P transducer to the base pneumatic unit, and a wide range of accessories easily installs inside the unit.

The 760 base pneumatic unit provides cam characterization, split ranging, direct or reverse action, and single or double acting without requiring additional parts. Key design features include non-interaction of the zero and span adjustments.

Series 760 Valve Positioners include provisions for internal limit switch mounting and position feedback devices without requiring additional housings. Thus, the need to stack housings that impede access to the main enclosure are eliminated.



A spool valve is used to load the actuator for positioning in response to an input signal. A characterized cam provides mechanical feedback. There are linear, equal percentage and quick opening operation cam profiles, and a blank profile cam is available for custom applications. Rectilinear action length can range from 1/2 inch to 6 inches.

The feedback shaft and characterized cam can be replaced in the field to configure the positioner for use with either a rectilinear or rotary actuator. No additional parts are necessary to change between single or double acting actuators or direct or reverse action.

7.807

6.190 6.490

### **Technical data**

### **Mounting Dimensions**





10 ADAPTORISHAFT OPTIONS SEE BELOW . -SUPPLY 0 -VALVE 1 1/II NPT (TYPICAL) ø EXHAUST INPUT TER LINEAR ADAPTOR ٧ .424 ٨ .50 [12.7] SQUARE ADAPTOR NAMUR ADAPTOR INPUT SHAFT W/O ADAPTER

WALVE 2

ADAPTOR/SHAFT OPTIONS

### **Technical data**

#### Specifications

**Functional Specifications** 

#### **Temperature Range**

 760P: -40 to 185°F (-40 to 85°C) -4 to 185°F (-20 to 85°C) High temp. option available to 300°F (148°C)
 760E: -40 to 167°F (-40 to 75°C) -4 to 167°F (-20 to 75°C) with optional Viton® dynamic elastomers

Ingress

NEMA 4X, IP 65

#### Connections

Pneumatic – 1/4" NPT Gauge – 1/8" NPT Electrical – 3/4" NPT, 25mm Exhaust – 1/4" NPT

#### Finish

Epoxy/Polyester Powder Coat

**Output Configuration** 

Single or Double Acting

Action

Direct or Reverse

#### Supply Pressure

150 psig max.

**Air Consumption** 

Standard Spool: 0.5 scfm typical Low Gain Spool = 0.5 scfm High Flow Capacity Spool: 1.0 scfm (typical)

Flow Capacity (at 60 psi with 25% drop)

9.0 scfm (Cv = 0.3) Standard18.0 scfm (Cv = 0.6) Optional

#### Input Signal

760P: 3-15 psig, 3-27 psig, 50% split range 760E: 4-20 mA, 50% split range

#### Mechanical Feedback

90°, rotary std. 1/2" to 6" linear optional (longer lengths available on request)

#### Characterization

Equal %; Quick Opening; Linear

**Pressure Gain** 

160:1@ 60 psig standard

#### Span

Adjustable -60% to +25% of normal span

#### Zero

Adjustable -10% to +60% of normal span

®Viton is a registered trade name of DuPont Performance Elastomers

#### **Performance Specifications**

#### Linearity (Independent)

760P: 0.5% of normal span (typical) 760E: 0.75% of normal span (typical)

#### Hysteresis

760P: 0.75% of normal span (typical) 760E: 1.0% of normal span (typical)

#### Deadband

Less than or equal to 0.25% of span

#### Repeatability

Within 0.5% of span

#### **Supply Pressure Effect**

Less than 0.2% of span for a 5 psi change in supply pressure

#### Hazardous Area Class Approval

Series 760 Approvals & Certifications FM Approvals: Intrinsically Safe: Class I, Division 1, Groups A, B, C, D Class II, Division 1, Groups E, F and G Class III, Division 1 When installed in accordance with Siemens drawing 15032-7602 rev.5 Non-incendive: Class I, Division 2, Groups A, B, C, D Suitable for: Class II, Division 2, Groups F and G Class III, Division 2 CSA Certification Intrinsically Safe: Class I, Division 1, Groups A, B, C, D Class II, Division 1, Groups E, F, G Class III, Division 1 When installed in accordance with Siemens drawing 15032-7620 Suitable for: Class I, Division 2, Groups A, B, C, D Class II, Division 2, Groups E, F, G Class III, Division 2 CE EN50081-1 and EN50081-2 Emission EN61000-6-1 and EN60000-6-2 Immunity ATEX Certified: II 2G EEx ia IIC T4/T5/T6 🕞 II 3G EEx nL IIC T5 See ATEX Certificates for Service Restrictions SIRA 03 ATEX 2577X **SIRA 03 ATEX 4578** Enclosure: Type 4X, in accordance with NEMA Std. 250 Type IP65, in accordance with IEC Std. 529

### Ordering data

Model Number	Order No.
Series 760 Valve Valve Controller/Positioner	760
Basic Model Code No.	$\land \land \land \land \land (cont on page 3.5)$
760 Valve Controller (Positioner)	
Input signal	
<ul> <li>4 to 20 mAdc (not available with High Temp. Option)</li> </ul>	E1
• 3 to 15 psig	P1
• 3-27/6-30 psig	P2
• 20 to 100 kPa	P4
• 0.2 to 1.0 Bar	P5
• 0.2 to 1.0 kg/cm <sup>2</sup>	P6
• 1/2 to 4 inch stroke lever with set of (3) 60° came	
• $1/2$ to 6 inch stroke lever with set of (3) 60° cams	
• $1/4$ turn = $1/2$ inch square shaft with set of (3) 90° cams	2
• 1/2 to 2 inch stroke lever with set of (3) 60° cams	4
<ul> <li>1/4 turn NAMUR style shaft end with set of (3) 90° cams</li> </ul>	5
<ul> <li>1/4 turn - 1/2 inch square shaft with set of (3) 60° cams</li> </ul>	7
<ul> <li>1/2 to 4 inch stroke lever with (1) 90° linear cam</li> </ul>	E
• 2 to 6 inch stroke lever with (1) 90° linear cam	F
• 1/4 turn NAMUR shaft with set of (3) 60° cams	S
Enclosure Type 4X/IP65 (with 3/4 inch NPT Conduit Connection)	
• Standard	Å
With 90° Beacon Indicator (not available with High Temp. Option)	в
With 60° Flat Indicator (not available with High Temp. Option)	J
<ul> <li>With 90° Flat Indicator (not available with High Temp. Option)</li> </ul>	к
Enclosure Type 4X/IP65 (with M25 Conduit Connection)	
• Standard	E
<ul> <li>With 90° Beacon Indicator (not available with High Temp. Option)</li> </ul>	F
<ul> <li>With 60° Flat Indicator (not available with High Temp. Option)</li> </ul>	N
With 90° Flat Indicator (not available with High Temp. Option)	Ρ
Flow Capacity	
Standard Capacity Spool Valve Assembly (Cv = 0.3)	A
• High Flow Capacity Spool Valve Assembly (CV = 0.6)	C
• Low Flow Gain Spool valve Assembly	Ŭ

1. Fix feedback pin in lever to hold non-linearity error to 3% max. Consult factory for more details.

 The Low Flow Gain Spool Valve Assembly option can provide more stable operation when the positioner is installed on small volume actuators, i.e. piston diameters less than 4"" (10mm). Consult factory for more details.

NOTES:

### Ordering data



- Class III, Division 2

NOTES:

1. Fix feedback pin in lever to hold non-linearity error to 3% max. Consult factory for more details.

- 2. The Low Flow Gain Spool Valve Assembly option can provide more stable operation when the positioner is installed on small
- volume actuators, i.e. piston diameters less than 4"(10mm). Consult factory for more details

## Ordering data

PAC™ Valve Controller (cont'd)	Order No.
Enclosure:	
<ul> <li>Type 4X, in accordance with NEMA Std. 250</li> </ul>	
<ul> <li>Type IP65, in accordance with IEC Std. 529</li> </ul>	Series 760 Valve
Conversions	
<ul> <li>Add I/P Module Kit (Converts 760P to 760E)</li> </ul>	16300-1355
• 3-15 PSI Input Spring (Std. Temp.)	16300-331
• (3) Pressure Gauge Kit	16300-442
<ul> <li>Add 90° Beacon Indicator Kit (for 1/4 Turn Actuators)</li> </ul>	16300-488
<ul> <li>Add 60° Flat Indicator Kit (for Lever Action Actuators)</li> </ul>	16300-486
<ul> <li>Add 90° Flat Indicator Kit (for 1/4 Turn Actuators)</li> </ul>	16300-487
• 3-15 PSI Conversion Kit (Hi Temp)	16300-640
• 3-27/6-30 psi Conversion Kit (Std. Temp)	16300-771
• Hi-temps 3/27 PSI	16300-772
Options	
Add Mechanical Limit Switches Kit (2) SPDT	16300-500
Add Proximity Limit Switches Kit (2) NAMUR type	16300-501
Add 1K Feedback Potentiometer Kit	16300-503
Add 4 to 20 mAdc Feedback Kit	16300-502
<ul> <li>Add Mechanical Limit Switches &amp; 1K Feedback Potentiometer Kit</li> </ul>	16300-505
<ul> <li>Add Mechanical Limit Switches &amp; 4 to 20 mAdc Feedback Kit</li> </ul>	16300-504
<ul> <li>Add Proximity Limit Switches &amp; 1K Feedback Potentiometer Kit</li> </ul>	16300-507
<ul> <li>Add Proximity Limit Switches &amp; 4 to 20 mAdc Feedback Kit</li> </ul>	16300-506
<ul> <li>Add 1K Feedback Potentiometer Kit w/SS feedback gear</li> </ul>	16300-580
<ul> <li>Add 4 to 20 mAdc Feedback Kit w/SS feedback gear</li> </ul>	16300-577
Add Mechanical Limit Switches & 1K Feedback Potentiometer Kit w/SS feedback gear	16300-581
Add Mechanical Limit Switches & 4 to 20 mAdc Feedback Kit w/SS feedback gear	16300-578
Add Proximity Limit Switches & 1K Feedback Potentiometer Kit w/SS feedback gear	16300-582
<ul> <li>Add Proximity Limit Switches &amp; 4 to 20 mAdc Feedback Kit w/SS feedback gear</li> </ul>	16300-579
Note: Above listed options are limited to standard upper temperature limit of +185° F.	
Standard Flow Spool Valve Kit	16300-468
High Flow Spool Valve Kit	16300-469
Low Gain Spool Valve Kit	16300-470
Sealing Plate Kit (converts 760E to 760P)	16300-641
	40000 700
• 760 P/E Cam Kit, rotary 90° Action (3 cams: Linear, QO, =%)	16300-783
• 760 P/E Cam Kit, linear 60° Action (3 cams: Linear, QO, =%)	16300-784
• 75° Rectilinear-Linear	16300-805
Cam, 180° - CW, Rotary -Linear	16300-807
Cam, 30° - Rectellnear - Linea	16300-816
	16300-267
• Cam, 180° - CCW, Rotary-Linear	A6X30005613
Spare Parts Kitsingludge oll recommended rebuild rests as shown in OD700 Jack C	16000 666
Spare Parts Nit Includes all recommended rebuild parts as shown in SD/60, Issue 2	10300-086
ACCESSORIES	
wired On Stainless Steel Tag	00700
Inditudi     Idear Manual CD (included with each instrument)	50760
• Oser Manual OD (Included With each instrument)	